

ABSTRACT

An object of the present invention is to provide a method of double color-molding a key top, which is superior in design. In order to achieve this object, according to the method of double color-molding a key top provided in the present invention, at a first shot, an outer part that forms an outer line of a closed loop in a letter, figure, mark, etc., and an inner part that forms an inner line of the closed loop, are injection-molded with light-shielding resin using light-shielding resin. At a second shot, a light-permeable resin layer is injection-molded in such a manner that it covers a gate trace formed on both the outer part and the inner part. When light-permeable resin is used for the light-permeable resin layer, the gate trace is hardly invisible when the back light is off.